

# Enhancing Compliance, Security & Research in Pharma with Self-Hosted LLM & RAG.

Pharmaceutical companies handle sensitive clinical, regulatory, and research data under strict standards such as GxP, GDPR, HIPAA, and FDA 21 CFR Part 11.

**Third-party AI tools pose data privacy risks, making them unsuitable for confidential information.**

To correspond to the regulations and processes the pharmaceutical research companies rely on:

- Electronic Document Management Systems (EDMS)
- Quality Management Systems (QMS)
- Regulatory Information Management Systems (RIMS)

While these systems improve document storage and approvals, they still require manual data processing, verification, and extraction, consuming significant employee time. Studies show:

- Analytical reports show EDMS still demands significant effort for document processing, routing, and comparison, using **up to 2.5x more resources than AI-driven solutions.**
- **Up to 40% of employee time is spent** searching for documents, highlighting inefficiencies in traditional systems **without AI.**
- Astera's insights confirm **AI document processing's "hours to seconds" benefit**, speeding up retrieval and boosting productivity, as backed by research and case studies.

# Key Challenges & Solution.

/01/

## Time-consuming manual review

Compliance teams still spend hours reading through regulatory documents and reports to ensure adherence to GxP, FDA 21 CFR Part 11, and HIPAA.

/02/

## Inefficient search and retrieval

Traditional systems rely on metadata and keyword searches, often failing to extract meaningful insights from complex unstructured data.

/03/

## High risk of human errors

Manual processing leads to delays, inconsistencies, and potential compliance violations.

/04/

## Overburdened regulatory and QA teams

Employees spend excessive time on document validation instead of focusing on high-value analytical tasks.

## SOLUTION

## Self-Hosted LLM & RAG

Deploying an on-premise, self-hosted RAG system with LLM enables pharma organizations to use AI insights while controlling data and meeting strict compliance and security standards.

# Challenges in compliance and data security ■

Pharmaceutical organizations deal with compliance challenges due to sensitive data.

Traditional document management and search methods create inefficiencies and risks:

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## High cost of compliance management

Ensuring adherence to industry regulations requires manual effort and time, delaying research and decision-making.

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## Risk of data exposure

3rd party AI solutions do not offer sufficient protection for proprietary research and patient data, leading to potential regulatory violations.

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## Regulatory documentation complexity

With thousands of scientific reports, clinical trials, and guidelines, retrieving relevant insights is slow and error-prone.

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## Cybersecurity threats

Data breaches and unauthorized access pose risks to patient privacy and corporate intellectual property.

# Security architecture of the self-hosted RAG system ■

Deploying an on-premise AI solution ensures that security and governance policies align with pharmaceutical industry requirements.

The system provides end-to-end data protection with the following measures:

<b>Real-time logging &amp; monitoring</b> Tracks all interactions with the system to meet auditability requirements.	<b>Secure API gateways</b> AI model interactions are protected with OAuth 2.0 authentication and rate limiting to prevent unauthorized access.	<b>Data masking &amp; anonymization</b> Sensitive information (e.g., patient records) is automatically anonymized before processing.
<b>Role-based access control (RBAC)</b> Only authorized personnel can access, query, or modify sensitive data.	<b>Regular penetration testing &amp; security audits</b> Routine assessments identify vulnerabilities and maintain compliance.	<b>Multi-factor authentication (MFA)</b> Strengthens access control to prevent unauthorized system usage.

# Proposed solution.

Retrieval-augmented generation (RAG) powered by a self-hosted LLM.

## 01. Integration with internal data repositories

Ingesting and annotating internal documents, publications, clinical reports, and regulatory papers.

## 02. User query processing

A RAG model processes user queries by retrieving relevant information from a vectorized document index (e.g., FAISS, Weaviate, Milvus).

## 03. Large language model (LLM) integration

An LLM (Mistral, Llama, and similar) enriches responses, providing context-aware summaries and evidence-based insights.

## 04. Compliance enabled by security modules

Source validation, response accuracy monitoring, and full query logging for auditability.



## Benefits

✓ Reduction in human regulatory document search time by 60% (McKinsey).	✓ Enhanced compliance efficiency through automated document validation.
✓ Elimination of data leakage risks by keeping AI processing within a secured infrastructure.	✓ Accelerated drug development cycles due to faster research workflows.
✓ Cost savings thanks to reduced reliance on external compliance consultants and expedites regulatory approvals.	

## Return on Investment (ROI)

✓ Lower compliance costs by automating regulatory document handling.	✓ Reduced risk exposure from data breaches and regulatory violations.
✓ Faster knowledge retrieval for pharmaceutical R&D and legal teams.	

# Risk Mitigation Strategy ■

**Potential AI  
misinterpretation**



Implement human-in-the-loop verification for high-risk queries

**Infrastructure costs**



Optimize AI workloads with on-premises GPU acceleration to balance cost and performance.

**Regulatory updates**



A system is designed for continuous learning, ensuring real-time compliance updates from regulatory authorities.



# Estimated implementation ■

## **Data preparation & PoC (1–2 months)**

Secure document ingestion & indexing.

## **Model development (2–4 months)**

Training & fine-tuning for compliance data.

## **Security & compliance testing (4–5 months)**

Penetration testing & regulatory validation.

## **Pilot testing (5–6 months)**

Real-world validation within a pharmaceutical setting.

## **Full deployment (6+ months)**

Company-wide rollout with compliance oversight.

# Conclusion ■

Self-hosted AI is the only fully compliant and secure solution for pharmaceutical firms. Deploying retrieval-augmented generation (RAG) with a self-hosted LLM ensures strict adherence to industry regulations, enhanced security, and improved compliance efficiency.

By investing in an on-prem AI solution, pharmaceutical companies can safeguard their intellectual property, ensure regulatory approval, and accelerate scientific innovation.

# Next Steps: Unlock AI Power in Your Business ■

Ready to transform your business with AI?  
Book a free consultation with a CodeIT AI  
specialist to:

- Discover how AI can transform your business
- Discuss unique solutions to implement
- Get a custom AI implementation strategy

Contact us to discuss  
your AI strategy!

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